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**OA4. PREPARATION OF HYBRID COATINGS WITH
CONTROLLED WETTABILITY: PROCESS PARAMETER STUDY**

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The aim of this paper is to investigate the effect of the variables that influence the wetting angle and the coating morphology on promising hybrid films with structured roughness for water repellent applications. Magnetic-chitosan *g*-styrene composite particles (Mag-CS*g*-ST), chitosan and pre-hydrolysed alkoxyxilanes were used in various formulations to yield thin films. Magnetite (Fe₃O₄) nanoparticles obtained by co-precipitation [1] were embedded in matrices synthesized by radical graft co-polymerization of styrene (ST) with ethylene glycol di-methacrylate (EGDMA) onto previously modified chitosan bearing surface vinyl groups. Hybrid thin films containing composite particles, chitosan as a polymeric binder and pre-hydrolysed hexadecyltrimethoxysilane (HDTS) or/and tetraethyl orthosilicate (TEOS) [2] as a coupling/crosslinking agent were deposited by spraying. The films were cured by heating and subsequently characterized regarding their morphology (scanning electron microscopy), contact angle with water and adhesion to substrate (scratch test). The effects of the following process parameters upon coating morphology and wetting angle were studied: the coupling agent composition and hydrolysis extent, the solvent used to prepare the particle dispersion and the thermal regime for drying the base layer of the coating. The process was optimized to yield coatings with high wetting angle and good adherence to the substrate in a reproducible manner.

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